



## Technical Data Sheet BrazeTec special h Paste



TD BT 0902 E.02

### Inhalt

#### Standard

DIN EN 1045

FH12

#### Based on

boron compounds, fluorides, boron

#### Technical Data

Working temperature range

approx. 550 - 850 °C

Colour

brown

Density

approx. 1,6 g/cm<sup>3</sup> (20 °C)

Viscosity

150 - 250 dPa s (Haake Viscotester 02, Sp.2, 20 ±2 °C)

Flux residues

corrosive, water-soluble

Shelf life

min. 6 months, but only in the original sealed container at storage temperatures between +5 to +30 °C. Avoid rapid changes in temperature. Stir well before use.

#### Packaging

Standard

0,1; 0,5; 1,0; 10; 40 kg

#### Applications

Flux for brazing stainless steel and cemented carbides.

BrazeTec special h paste is suitable for all flame and induction brazing procedures.

Typical applications are found e.g. in the tool industry.

#### Further Information

Flux residues are corrosive and have to be removed by washing or by pickling.

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