
	<h2>Technical Data Sheet</h2> <h3>BrazeTec r1</h3> <p><b>TD BT 0906 E.02</b></p>	
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#### Inhalt

#### Standard

DIN EN 1045 FH10

#### Based on

boron compounds, fluorides

#### Technical Data

Working temperature range	approx. 550 - 800 °C
Colour	colorless
Density	approx. 1,2 g/cm <sup>3</sup> (20 °C)
Flux residues	corrosive; water-soluble
Shelf life	min. 6 months, but only in the original sealed container at storage temperatures between +5 to +30 °C. avoid rapid changes in temperature.

#### Packaging

Standard 5,0 ; 10 kg can

#### Applications

Flux for brazing copper and conditionally copper alloys.  
 BrazeTec r1 is suitable for all flame brazing, for induction brazing and resistance brazing procedures. Typical applications are found e.g. in the spectacle industry.  
 Flux BrazeTec r1 is a low melting flux with short life time. Therefore it is especially suitable for short brazing times (< 10 sec).

#### Further Information

Flux residues are corrosive and have to be removed by washing or by pickling.

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