



## Technical Data Sheet BrazeTec d 88 Powder



TD BT 0920 E.03

### Inhalt

#### Standard

DIN EN 1045

FH10

#### Based on

boron compounds, fluorides

#### Technical Data

Working temperature range

approx. 550 - 800 °C

Colour

white

Density

approx. 0,8 g/cm<sup>3</sup>

Flux residues

corrosive; water-soluble

Shelf life

min. 6 months, but only in the original sealed container  
at storage temperatures between +5 to +30 °C.

#### Packaging

Standard

0,25; 0,5; 1,0; 10; 50 kg

#### Applications

Flux for brazing steel, copper and copper alloys as well as nickel and nickel alloys.

**BrazeTec d88** powder can be used for all flame and induction brazing processes.

The flux adheres very well to the hot rod, but it can also be used as paste. In this case it should be mixed by stirring 1000 g of powder into 350 g - 400 g of water.

Typical applications are found e.g. in the automotive and electric industry.

#### Further Information

Flux residues are corrosive and have to be removed by washing or by pickling.

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