
	<h2 style="margin: 0;">Technical Data Sheet</h2> <h2 style="margin: 0;">BrazeTec Soldaflux K15</h2> <p style="margin: 0;">TD BT 1004 E.02</p>	
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**Inhalt**

**Standard**

DIN EN 29454

Type 3.1.1.A.

**Based on**

zinc chloride, ammonium chloride

**Technical Data**

Working temperature range

approx. 200 - 450 °C

Colour

pink

Density

approx. 1,2 g/cm<sup>3</sup> (20 °C)

Flux residues

corrosive; water-soluble

Shelf life

min. 6 months, but only in the original sealed container at storage temperatures between +5 to +30 °C.

**Packaging**

Standard

0,5; 1,0; 34 kg

**Applications**

Flux for soft soldering steel, copper and copper alloys as well as nickel and nickel alloys.

**BrazeTec Soldaflux K15** is suitable for all flame, induction and resistance soldering procedures as well as for soldering iron.

Typical applications are found e.g. in the sanitary and automotive industry.

**Further Information**

Flux residues are very corrosive and have to be removed by washing or pickling.

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