



Technical Data Sheet BrazeTec s Paste



TD BT 0912 E.02

Inhalt

Standard

DIN EN 1045

Based on FH20

Based on

Boron Compounds, Fluorides

Technical Data

Working temperature range

approx. 750 - 1100 °C

Colour

white to ocher coloured

Density

approx. 1,5 g/cm³ (20 °C)

Viscosity

30 - 80 dPa s (Haake Viscotester 02, Sp.2, 20 ±2 °C)

Flux residues

not corrosive; not water-soluble

Shelf life

min. 6 months, but only in the original sealed container
at storage temperatures between +5 to +30 °C.
avoid rapid changes in temperature.
stir well before use.

Packaging

Standard

1,0 ; 10 kg

Applications

Flux for brazing cemented carbides, steel, nickel and nickel alloys.

BrazeTec s paste is suitable for all flame brazing and for induction brazing procedures.

Typical applications are found e.g. in the automotive and tool industry.

Further Information

Flux residues are not corrosive and can be removed mechanical or by pickling.

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