



Technical Data Sheet BrazeTec 3075



TD BT 0011 E.02

Inhalt

Standard

DIN EN 1044
ISO 3677

AG 204 (L-Ag30 acc. DIN 8513)
B-Cu38ZnAg-680/765

Nominal composition [wt.-%]

Permitted impurities max. [wt.-%]
Max. impurities [wt.-%]

Ag 30; Cu 38; Zn 32
Al 0,001; Bi 0,030; Cd 0,010; P 0,008; Pb 0,025; Si 0,05
0,15

Technical data

Melting range	approx. 680 - 765 °C (DIN EN 1044)
Working temperature	approx. 750 °C
Density	approx. 8,9 g/cm ³
Tensile strength acc. DIN EN 12797	with S235: 380 MPa; with E295: 430 MPa
Elongation	approx. 20 %
Operating temp. of brazed joint	max. 200 °C (without loss in strength)

Standard delivery forms*

Wire:	1,0 - 1,5 - 2,0 mm Ø
Rods:	1,0 - 1,5 - 2,0 mm Ø, 500 mm length
Ribbon:	0,1/ 0,2/ 0,3/ 0,4 mm thickness and 70 mm width
Preforms:	rings, shaped parts, sections, stamped and shaped parts, shims, discs, perforated plates

*Other delivery forms upon request

Applications

BrazeTec 3075 is a low melting silver based brazing alloy with excellent flow characteristics. It can be used for brazing any steels, copper and copper based alloys as well as for nickel and nickel based alloys. It can be used for flame or induction brazing procedures.

Typical applications are found e.g. in automotive and in the electric industry.

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